

Date: Wednesday, 21/01/2009 7:37:47 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DOUBLER
Job Number	: 44975		
Estimate Number	: 13410		
P.O. Number	:	Part Number	: PB6743001271
This Issue	: 21/01/2009 S.O. No. :	Drawing Number	: B67-43001 P.34
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 41498	Material	:
Written By	:	Due Date	: 27/01/2009 Qty: 16 Um: Each
Checked & Approved By	: <u>09-01-21</u>		
Comment	: est rev A new issue 08.06.19 DD verified: EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6S125	6061-T6 .125 Sheet
-----	-------------	--------------------



Comment: Qty.: 0.0218 sf(s)/Unit Total : 0.3494 sf(s)

6061-T6 .125Sheet

batch:- 110405B 42-3

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1Prog Rev: B1B 9-2-3(20)

2-Deburr if necessary

14m-109/02/04/(20X)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B 9-2-3

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

8 09/02/05center(20)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 543914 9/2/6(20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 21/01/2009 7:37:47 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOUBLER

Job Number: 44975

Part Number: PB6743001271

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/06 *df*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 090206

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ORIGINAL

PREMIER AVIATION, INC.
1000 AVIATION PARKWAY, CHANDLER, ARIZONA 85226
DISC 08 B67-43001
SCALE 1:1.000

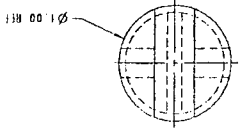
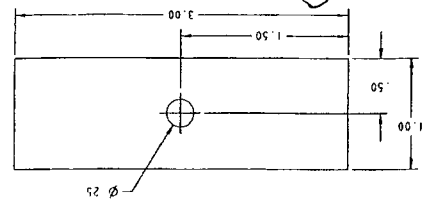
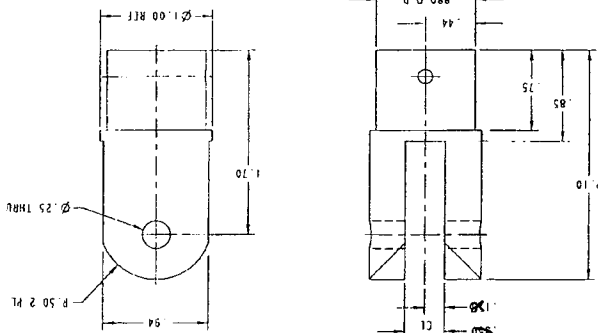
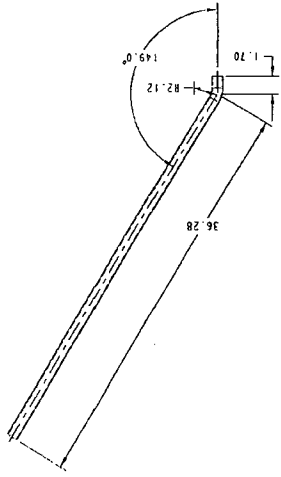
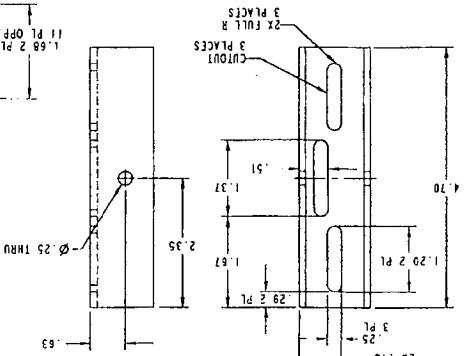
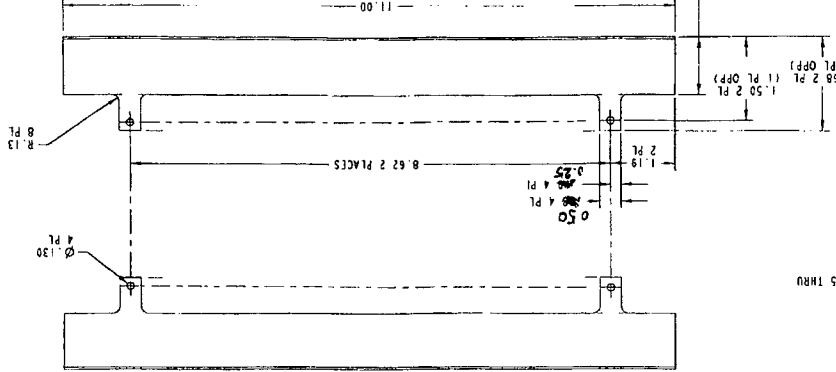
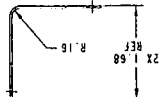
① -267 PAD ATTACHMENT FIXTURE
MATERIAL: 032 THK 2024-T3, 00-A-250/A
SCALE 1:1.000

JCM
① -121 SQUARE SLEEVE
MATERIAL: 1.25 SQ. 7075-T6, 00-A-200/11
SCALE 1:1.000

① -343 TUBE ARM
MATERIAL: 1.00 O/D X .065 WALL 6061-T6 TUBE
SCALE 0:2.000

JCM
① -125 CLEVIS
MATERIAL: 1.00 RND. 6061-T6, 00-A-200/8
SCALE 2:1.000

① -271 DOUBLER
MATERIAL: 1.25 THK. 6061-T6, 00-A-250/11
SCALE 2:1.000



RELEASED

516477